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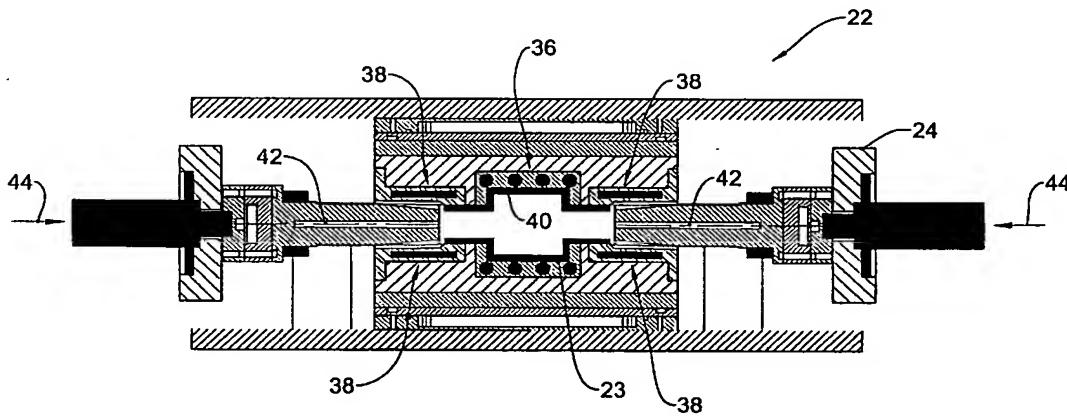
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(54) Title: AN ARTICLE MADE OF A MAGNESIUM ALLOY TUBE



(57) Abstract: An article made of a magnesium alloy tube (23) is provided, the article having a grain size of between 10µm and 50µm and being manufactured by internal high pressure forming. The temperature of the internal high pressure forming is between 200°C and 605°C. The tube (23) is manufactured by extrusion, wherein the extrusion temperature is between 300°C and 605°C, the extrusion speed is substantially between 5 mm/sec and 45 mm/sec, and the extrusion reduction ratio is substantially between 10:1 and 50:1. The tube (23) may be annealed for 6 hours at 300°C

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